C E R T I F I C A T E

Welding of railway vehicles and components according to EN 15085-2:2020

This is to certify that **PKP CARGOTABOR Sp. z o.o. w restrukturyzacji**

Rolling stock maintenance point in Tczew

Name of point: Północny Zakład Napraw Taboru - Sekcja w Tczewie,
Localization: al. Solidarności 16, 83-110 Tczew, Poland

is qualified to perform welding work within the range of certification of:

Classification level CL 1 and type of activity

M – maintenance

according to EN 15085-2:2020

Field of application: **Repair of welded railway vehicles and components by welding (including testing).**

Range of certification

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	1.2	t=3,0-16,0 mm	FW gr.1.1,1.4 wg WPQR 5 25160 988 2013 WPQR 5 25160 989 2013 WPQR 25160 1721 2017 WPQR 25160 1653 2016
	1.2	t=3,0-16,0 mm	BW gr. 1,1,1,4 wg WPQR 5 25160 1342 2015 WPQR 5 25160 1343 2015 WPQR 25160 1817 2017

(continuation: see reverse)

Responsible welding coordinator: Andrzej Trawiński, level A IWE born: 30.11.1976

Deputy with equal rights: Zbigniew Wiśniewski, level A IWE born: 08.11.1958

Deputy:
Mirosław Florczak, level A IWE born 01.04.1961
Kazimierz Ciecholewski, level C IWS born: 06.03.1969
Mariusz Kuźnia, level C IWS born: 25.01.1978

Comments: see reverse

Certificate no.: TUVRh/15085/CL1/PL040/24

Valid: from 02.10.2024 to 01.10.2027

Issued on: 02.10.2024

Auditor: Tomasz Jankowski

General regulations (see reverse)

Andrzej Kierzek
Certification Body

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Certificate no.: TUVRh/15085/CL1/PL040/24

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
111	1.2	t=3,0-12,0 mm	BW gr 1.1,1.4 wg WPQR 5 25160 962 2013 WPQR 5 25160 963 2013
	1.2 -X120Mn12	t_1= 3,0-16,0 mm t_2= 3,0-10,0 mm	FW gr 1.1,1.4 wg. WPQR 5 25160 964 2013 WPQR 5 25160 965 2013 WPQR 25160 1655 2016
	1.2	t=3,0-16,0 mm	FW gr 1.1,1,4 wg. WPQR 5 25160 990 2013 WPQR 5 25160 991 2013 WPQR 25160 1654 2016

Comments:

Certification conditions EN 15085-2 are available on:
www.tuv.pl/zalaczniki

Registration company address: PKP CARGOTABOR Sp. z o.o. restrukturyzacji ul. Grójecka 17, 02-021 Warszawa

The Welding Coordinators Andrzej Trawiński and Zbigniew Wiśniewski are authorized to conduct qualification examinations of welders in accordance with applicable standards to the extent consistent with the certification scope of this certificate.

General regulations

according to EN 15085-2:2020.

Revocation of the Certificate

Manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files

TÜV Rheinland Polska Sp. z o.o.
ul. Wolności 347, 41-800 Zabrze, Poland
Certification Body
e-mail: post@pl.tuv.com